

UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

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FILING DATE FIRST NAMED INVENTOR			ATTORNEY D		RNEY DOCKET NO.
03/10/00	BODE		R	20496-248	
	TM0071010	\neg	EXAMINER		
SE	1922/1010	COMBS,	J		
Y			ART UN	IT	PAPER NUMBER
10036			1742		6
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	03/10/00 SE Y	03/10/00 BODE IM22/1018 SE Y	03/10/00 BODE IM22/1018 SE Y	03/10/00 BODE R IM22/1018 SE Y ARTUN 10036	03/10/00 BODE R 2049 IM22/1018 SE COMBS, J ART UNIT 10036 1742 DATE MAILED:

Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks

			Application No.		No.	Applicant(s)			
ė	011:	A - 4' O		09/508,490		BODE ET AL.			
	Οπις	Action Summary		Examiner		Art Unit			
				Janelle Comb		1742			
Period fo	<i>The MAIL</i> r Reply	ING DATE of this commu	nication appo	ears on the co	ver sheet with the c	orrespondence addr	ess		
THE N - Exter after - If the - If NO - Failur - Any re	MAILING D sions of time m SIX (6) MONTH period for reply period for reply e to reply within eply received b	STATUTORY PERIOD ATE OF THIS COMMUN hay be available under the provision IS from the mailing date of this come is specified above is less than thirty of this specified above, the maximum is in the set or extended period for reply the Office later than three months djustment. See 37 CFR 1.704(b).	IICATION. s of 37 CFR 1.130 munication. (30) days, a reply statutory period wi y will, by statute.	6(a). In no event, he within the statutory ill apply and will expense the application	nowever, may a reply be tim minimum of thirty (30) days bire SIX (6) MONTHS from	nely filed s will be considered timely. the mailing date of this coming (35.11 S.C. 6.133).	nunication.		
1)🖾	Responsi	ve to communication(s) f	iled on <u>16 Ju</u>	uly 2001 .					
2a)⊠	This actio	n is FINAL .	2b) This	s action is nor	n-final.				
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.								
Disposition	on of Clair	ns							
4)⊠	Claim(s) <u>1</u>	-5 is/are pending in the a	application.						
4	a) Of the a	above claim(s) is/a	are withdraw	n from consid	eration.				
5)	Claim(s) _	is/are allowed.							
6)⊠	Claim(s) <u>1</u>	and 3-5 is/are rejected.							
7)🖂	Claim(s) <u>2</u>	is/are objected to.							
8)[Claim(s) _	are subject to restri	ction and/or	election requi	rement.				
Application	on Papers								
9)□ T	he specific	ation is objected to by th	e Examiner.						
10)∐ T	he drawing	g(s) filed on is/are:	a) accepte	ed or b) 🗌 obje	ected to by the Exan	niner.			
	• •	may not request that any ob	•	٥,,					
11) 🔲 T	he propose	ed drawing correction file	d on i	is: a)∏ appro	ved b)⊡ disapprov	ed by the Examiner.			
		d, corrected drawings are re		-	action.				
12)∐ T	he oath or	declaration is objected to	by the Exai	miner.					
Priority u	nder 35 U.	S.C. §§ 119 and 120							
13)🛛 /	Acknowled	gment is made of a claim	for foreign p	priority under	35 U.S.C. § 119(a)	-(d) or (f).			
a)[∑	∄All b)□	Some * c) None of:							
	1.⊠ Certi	fied copies of the priority	documents	have been re-	ceived.				
2	2. Certi	fied copies of the priority	documents	have been re	ceived in Applicatio	n No			
	а	es of the certified copies pplication from the Interr ched detailed Office action	ational Bure	eau (PCT Rule	e 17.2(a)).		ige		
		nent is made of a claim f			•		nlication)		
a)	☐ The tra	nslation of the foreign lar ment is made of a claim t	nguage provi	isional applica	ition has been rece	ived.	F.10411011).		
بر باردا (Attachment		Hone to made of a ciailii	. domestic	priority under	00 0.0.0. 99 120 8	211U/UF 12 I.			
1) Notice 2) Notice	of Reference of Draftspers	s Cited (PTO-892) on's Patent Drawing Review (P ire Statement(s) (PTO-1449) P		4) [5) [PTO-413) Paper No(s). stent Application (PTO-15			

DETAILED ACTION

Claim Rejections - 35 USC § 112

- 1. The following is a quotation of the second paragraph of 35 U.S.C. 112:
 - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 2. Claims 1-5 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 1 line 7 recites the phrase "stored to storage temperature", the examiner suggests changing "to" to --at-- in order to clarify. Claim Tline 11 recites the step "to storage the cold strip is cold worked", which renders the claim indefinite. Clarification is needed. The examiner points out that method claims must have actively recited steps (i.e. rolling, working, storing).

Claims dependent on the above rejected claims are likewise rejected under this statute.

Appropriate correction is required.

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1 and 3-5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Stevenson.

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Stevenson teaches a process for making a steel strip from ageing sensitive steel with improved formability (column 7 line 10) comprising the steps of: hot or cold rolling (including temper rolling) (column 3 lines 40-41, 45), cooling to a temperature below room temperature (abstract), and forming (abstract), as presently claimed in claim 1.

Stevenson does not specify a) a stove finish treatment of said formed steel strip or b) the difference in the upper and lower yield points R_{eh} - R_{el} < $2N/mm^2$ (independent claims 1 and 3). However, it is known in the art to stove finish steel strips, and therefore held to be within the disclosure of Stevenson. Concerning item b), the examiner asserts that because Stevenson teaches substantially the same method steps performed on substantially the same product as presently claimed, substantially the same results (such as difference in yield points) would occur.

Concerning claim 3, Stevenson also teaches that a steel strip can be retained at room temperature for about a week prior to forming (column 4 lines 35-42).

Concerning claims 4 and 5, Stevenson does not teach the bake hardenability of the steel strip that has been processed according to the present invention. However, the examiner asserts that because Stevenson teaches substantially the same method as presently claimed, substantially the same results (such as bake hardening) would occur.

It is held that Stevenson has created a prima facie case of obviousness of the presently claimed invention.

5. Claim 3 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nakaoka et al.

Nakaoka et al teaches a process for producing a steel sheet from aging sensitive steel (page 1 lines 33-41) with high formability at the forming stage, exhibiting recovery of the yield

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point elongation after accelerated aged as low as 0.2% (column 6 lines 13-15), high bake hardening potential (column 6 lines 12-13), and wherein said steel "shows excellent nonaging property in spite of a great amount of soluted [N] content" (column 2 lines 67-68). Said steel is produced by a process comprising the steps of holding the steel strip at room temperature (column 8 line 27, column 12 line 17), temper rolling, forming (column 2 lines 10-12, 58-62), and coat baking, as presently claimed in independent claim 3.

Nakaoka et al does not specify a) that the forming step involves cold working, or b) the difference in the upper and lower yield points R_{eh} - R_{el} < $2N/mm^2$ (independent claims 1 and 3). However, it is known in the art to form ageing sensitive steel by a variety of operations, including cold forming. Given the disclosure of Nakaoka, it would have been obvious to one of ordinary skill in the art to form the steel sheet by cold forming. Concerning item b), the examiner asserts that because Nakaoka teaches substantially the same method as presently claimed, substantially the same results (such as difference in yield points) would occur.

Concerning claim 5, Nakaoka teaches the bake hardenability is $\sim 11.1 \text{ kg/mm}^2$ (109 N/mm²), which falls within the presently claimed range (column 6 lines 12-13).

Because Nakoaka et al teaches substantially the same process as presently claimed, as well as a bake hardenability within the presently claimed range, Nakaoka et al is held to create a prima facie case of obviousness of the presently claimed invention.

Response to Amendment/Arguments

6. In the amendment filed on July 16, 2001, applicant amended claims 1 and 3 and added new claims 4 and 5. The amendment filed September 29, 1999 has been entered/considered. The

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112 second paragraph rejections have not all been overcome, as stated above. In view of applicant's arguments and submission of definitions of the phrases "stove finished" and "dressed strip", the use of these terms is deemed proper. The argument that Stevenson does not disclose or suggest the maximum value for the condition R_{eh} - R_{el} has not been found persuasive (see above). Because the presently stated method claims overlap the steps taught by the prior art, and because applicant has not clearly shown unexpected results with regard to the prior art of record, the rejection is deemed proper. The argument that Nakoaka does not teach ageing sensitive steel has not been found persuasive. Nakoaka teaches steel that "shows excellent nonaging property in spite of a great amount of soluted [N] content" (column 2 lines 67-68), that is, ageing sensitive steel that shows nonaging properties.

Allowable Subject Matter

7. Claim 2 is objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Because claim 1 requires a storage temperature below room temperature, and because Stevenson does not teach or suggest storage times according to equation 3 (i.e. storage times \geq 28 hours), the presently stated claim is allowable over the prior art of record.

Conclusion

8. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE

MONTHS from the mailing date of this action. In the event a first reply is filed within TWO

MONTHS of the mailing date of this final action and the advisory action is not mailed until after

the end of the THREE-MONTH shortened statutory period, then the shortened statutory period

will expire on the date the advisory action is mailed, and any extension fee pursuant to 37

CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

however, will the statutory period for reply expire later than SIX MONTHS from the mailing

date of this final action.

Any inquiry concerning this communication or earlier communications from the 9.

examiner should be directed to Janelle Combs-Morillo whose telephone number is (703) 308-

4757. The examiner can normally be reached on 7:30 am- 4:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Roy King can be reached on (703) 308-1146. The fax phone numbers for the

organization where this application or proceeding is assigned are (703) 305-7719 for regular

communications and (703) 305-7719 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding

should be directed to the receptionist whose telephone number is (703) 308-0661.

ROY KING SUPERVISORY PATENT EXAMINER

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October 12, 2001